

2178

HSSE-PM DIN 371

M
DIN 13

Form.
C



Tol.
6HX



2,5XD



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
		○ 6-10	● 4-6		○ 4-6			● 10-20				○ 10-15		○ 4-8			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



MICRO FINISH
 THREADING TECHNOLOGY

Ø	P	L mm	I mm	mm	d mm
M3,0	0,50	56	10	2,70	3,5
M4,0	0,70	63	12	3,40	4,5
M5,0	0,80	70	14	4,90	6,0

Ø	P	L mm	I mm	mm	d mm
M6,0	1,00	80	18	4,90	6,0
M8,0	1,25	90	20	6,20	8,0
M10,0	1,50	100	20	8,00	10,0